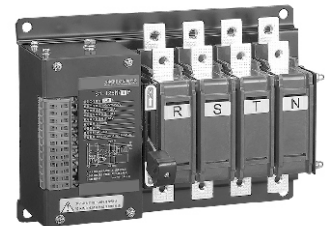


<Read the operating manual carefully before installation>

Automatic Transfer Switch Instruction Book



Suggest send the instruction to final user
No.ZXS1NCEN18081303

I. Description

This series of dual power automatic switch is a high-tech product developed by our company using the latest technology. It complies with the GB14048.1 and GB/T14048.11 standards, and also meets the "High-rise civil building fire code", "Code for Fire Protection of Building Design", "Guide to Design of Emergency Lighting", "Electrical Design of Civil Buildings Specification" etc.

The components of the product undergo strict agingscreening, and the finished product is powered on for 72 hours. After passing the inspection, it can be packaged. Thereby ensuring the reliability and safety of the product.

This product is mainly used for the primary and secondary loads specified by the state, and is widely used in an important place to supply power continuously. Such as fire protection, post and telecommunications, Communication, hospitals, hotels, urban rail transit, high-rise buildings, industrial assembly lines, television stations, etc.

The main and backup power sources can be the power grid, the self-starting generator set, the battery group and so on.

II. Working Conditions

2.1 Ambient air temperature: ambient air temperature -5°C to $+40^{\circ}\text{C}$, and the 24-hour average temperature value does not exceed $+35^{\circ}\text{C}$. with ambient air temperatures above $+40^{\circ}\text{C}$ or below -5°C , Users should consult with the manufacturer.

2.2 Air humidity: when the maximum temperature is $+40$ degrees, the relative humidity is not more than 50%. Monthly maximum relative humidity 90%, it can tolerate the influence of humid air at sea and allow at lower temperatures. With higher relative humidity, special measures should be taken for the occasional condensation produced by temperature changes.

2.3 Installation height: the installation site is not more than 2000 meters above sea level. For higher height, considering the decrease in dielectric strength and cooling effect of air at higher altitudes. Users should consult with the manufacturer.

2.4 Pollution level: the environmental pollution level of the installation site is level 3.

2.5 Installation Category: Installation Category is IV.

2.6 Mounting inclination: The product is fixedly installed in the cabinet with a maximum inclination of $\pm 22.5^{\circ}$.

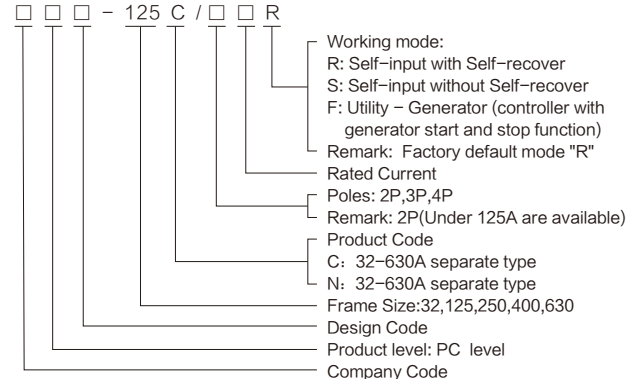
2.7 Arcing distance: The arcing distance is 80mm when AC is 400V. The arcing distance can be ignored when using below 125Ampere.

2.8 Use category: AC-33B.

III. Product Structure

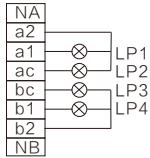
The product consists of two parts: the switch body and the intelligent ATS controller. The switch body with an electrical and mechanical interlock. The product used solenoid actuate, double wire loop DC pulse operation, The operation power of the conversion controller adopts the line voltage 220V of main standby power supply. No additional control power.

IV. Product Model And Meaning



V. Product introduction

5.1 C type (32A-125A Plug-in type)



Connection terminal schematic diagram

LP2,LP3: Main power and standby power indication

LP1,LP4: Main power and standby power supply indication

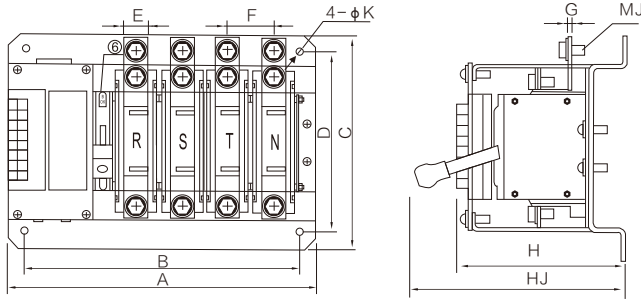
NA,NB: Neutral terminal for 3 Pole Power Supply

The split two-position mode is for the convenience of user installation. Our company has changed the connection between the split product controller and the product body into a special connection socket. The user only needs to connect the main circuit and plug in the connection socket to use it, which solves the trouble of user connection difficulty.

Choose controller:
C-type products can be equipped with Y-700, Y-701, Y-702 three controllers, specific wiring and controller functions please read the controller manual for details.



5.2 C (32-125A) Product Installation Dimension



Dimension Type	A			B			C	D	E	F	G	H	HJ	J	K
	2P	3P	4P	2P	3P	4P									
32C	170	197	224	150	177	204	184	167	12	27	3	110	155	5	9
125C	191	228	265	171	208	245	184	167	20	37	3	110	155	8	9

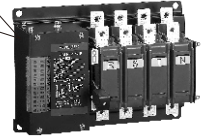
5.2 C type(32-125A) Technical Data

Rated working current(A)	16	20	25	32	40	50	63	80	100	125
Rated control voltage (V)	AC220									
Rated control current (A)	3.5									
Rated short-time withstand current (KA)	10									
Service life	Mechanical life		20000							
	Electrical life		6000							
Operating cycle (1minute /times)	10									

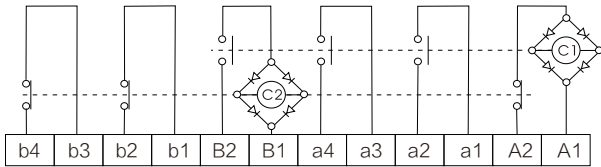
VI. N type product introduction

6.1 N type (32A-125A wiring type)

Choose controller:
N-type products can be equipped with Y-700, Y-701, Y-702 controllers, specific wiring and controller functions please read the controller manual for details.

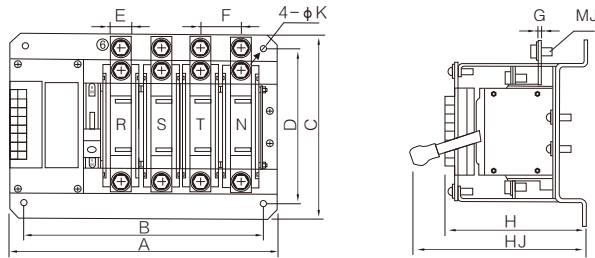


6.2 N type product electrical schematic diagram



Note: In the absence of a dedicated ATS controller, the two power sources in the controller circuit can not be simultaneously energized.

6.3 N type (32A-125A) Product Installation Dimension

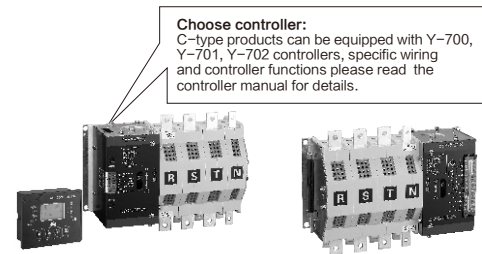


Dimension Type	A			B			C	D	E	F	G	H	HJ	J	K
	2P	3P	4P	2P	3P	4P									
32N	170	197	224	150	177	204	184	167	12	27	3	110	155	5	9
125N	191	228	265	171	208	245	184	167	20	37	3	110	155	8	9

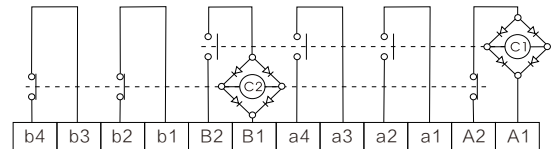
6.4 N type(32-125A) Technical Data

Rated working current(A)	16	20	25	32	40	50	63	80	100	125	
Rated control voltage (V)	AC220										
Rated control current (A)	3.5										
Rated short-time withstand current (KA)	10										
Service life	Mechanical life										20000
	Electrical life										6000
Operating cycle (1minute /times)	10										

VII. C type and N type (160A-630A) product introduction

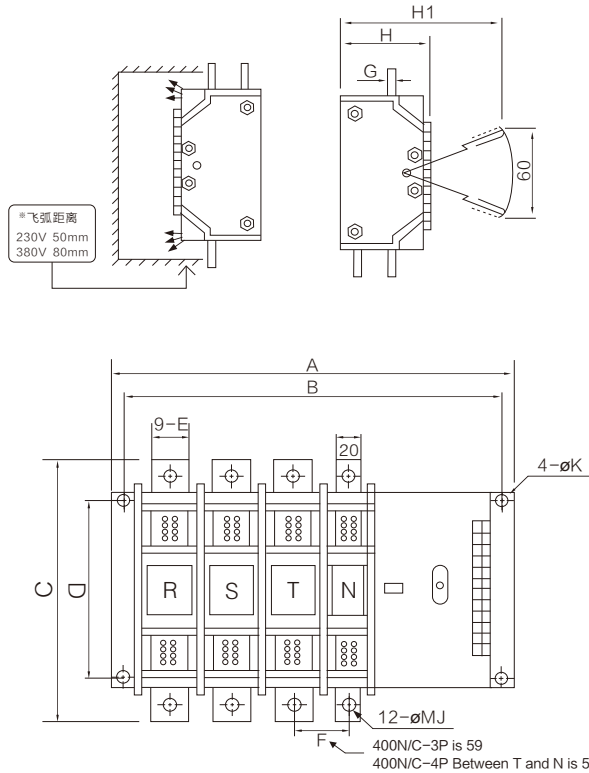


7.1 N type product electrical schematic diagram



Note: In the absence of a dedicated ATS controller, the two power sources in the controller circuit can not be simultaneously energized.

7.2 C/N type (160A-630A) Product Installation Dimension



Dimension Type	A		B		C	D	E	F	G	H	H1	J	K
	3P	4P	3P	4P									
250A	322	372	302	352	294	200	20	49	5	146	295	8	10
400A	352	402	332	382	294	200	30	59	6	146	295	10	10
630A	352	412	332	392	294	200	35	59	6	146	295	12	10

7.3 C/N type(160A-630A) Technical Data

Rated working current(A)	160A	180A	200A	225A	250A	315A	350A	400A	500A	630A
Rated control voltage (V)	AC220									
Rated control current (A)	7									
Rated short-time withstand current (KA)	10									
Service life	Mechanical life		17000							
	Electrical life		6000							
Operating cycle (1minute /times)	15									

VIII. Introduction of Intelligent Controller

According to the market demand, our company has developed a variety of product controllers. N/C series products can be equipped with Y-700, Y-701, Y-702 controllers. For the functions and wiring modes of the controllers, see the controller instructions.

IX. Product installation and wiring

The work in the installation and commissioning of the product shall be carried out by professionals or those who have knowledge of the switchgear. Corresponding protection and precautions must be taken into account during operation. The main circuit of the switch must be wired in such a way that the leads are not subjected to any pressure or force. Before installation and commissioning, checking that the switch is not damaged or any other hazardous environmental impact, and it also should check whether the thread is loose due to transportation. Remove dirt, especially the dirt on the surface of the insulation parts. When connecting the primary circuit, it should be noted that the phase sequence of the normal power and standby power must be the same. When connecting the secondary circuit control loop, it should be strictly in accordance with the wiring diagram in Instruction manual while paying attention to the control power supply voltage level, the switch must be installed with good grounding.

X. Pre-commissioning of products

Considering personal safety and switching speed, the debugging handle is only used for debugging. Users is not allowed use the debugging handle with load operation. And it is not allowed use when the arc extinguishing device is not installed. When debugging, the switch is operated with the debugging handle .To observe the close of the main contact and Running conditions.All are no abnormal situation, then the ATS switch can be work.

10.1 After debugging Controller and part of mechanical ,the controller and electrical part can be adjustedof the power-on debugging, the load is prohibited during the debugging process.

10.2 Put in the normal power into the products, the normal power indicator is light up, and then put in the standby power ,the standby power indicator is light up. and press the “Manual/Auto” button is placed in the manual position,Then press the “main power manual ” button,The ATS will transfer to Main power quickly,The normal power indicator and external connecting indicator lamp is light up.Press the “standby power Manual” ,The ATS will transfer to Standby power quickly,The standby power indicator and external connecting indicator lamp is light up.

10.3 The “Manual/Auto” button is placed in the automatic position , delay time of normal power and standby power are adjusted to the appropriate value. The normal power supply is disconnected first, and the indicator of normal power Switch on is flashed on. When reached the setting of delay time value, The ATS will quickly switch to standby power supply automatically.The standby power indicator and external connecting indicator lamp is light up.

When the main power is return,the ATS will switch to Normal power supply, the indicator of standby power switch on is flashes, When reached the setting of delay time value., the ATS will quickly transfer to the normal power supply,The normal power indicator and external connecting indicator lamp is light up.

XI. Use of products

11.1 In normal using, the controller should be placed in the automatic position ,The ATS is in the automatic control mode, The controller monitors both the main power and the backup power simultaneously and displays status. When the main power source has failure, such as power cut, under-voltage, over-voltage, or phase loss ,The ATS will transfer to Standby power automatically. The power delay time is in 0-30 second. When the main power return, the ATS will transfer from Standby power to Main power automatically. The controller is provided with a light-emitting diode to indicate condition of switch and power supply.

11.2 If you do not want the ATS switch automatically, or When other manual operations are required, you should set the controller in Manual position. When it is in Manual mode, the ATS is not transfer automatically.

11.3 When the ATS is in automatic mode,if the main power supply and the standby power supply are in normal condition. The ATS will give priority to connecting the main power supply to the load.

XII. Common faults and Solutions

When the product does not work or work abnormally, first check the following points:

- a. Is the switch body and the controller connected good or not? Is the connection correct?
- b. Is the power turned on?
- c. Is the controller in manual mode?
- d. Is the voltage normal?
- e. Is the switch body and the controller of main and standby power inputs opposite?
- f. Is the fuse intact?
- g. Is the debug line too long when debugging? Is the wire diameter too thin?
- h. Whether to distinguish between neutral line N , phase line and PE ground line during debugging?

XIII. After-sales service

This series of dual power automatic switch is a high-tech product developed by our company using the latest technology .It is high reliability and guarantee,In the operation, abnormal phenomena may occur. If the problem cannot be solved according to the above points, please contact our after-sales service department.